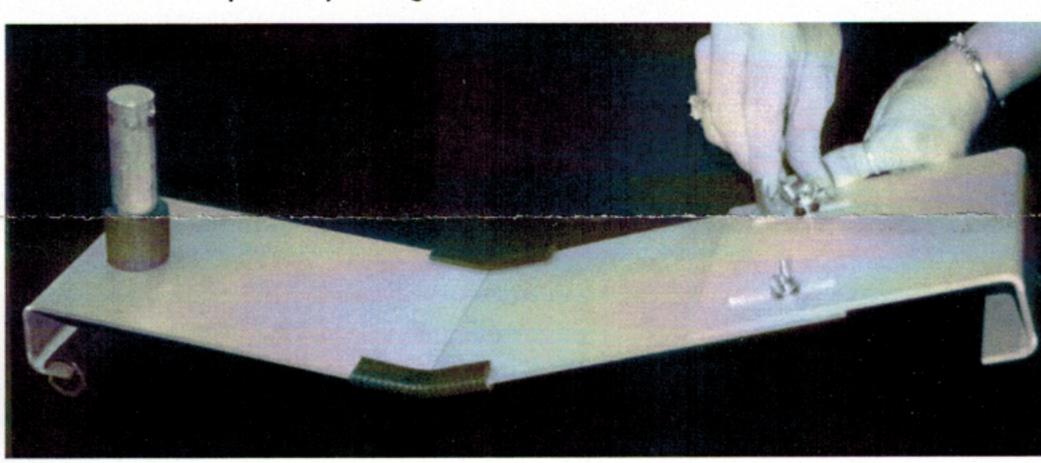
## DORTA-DOLLY 111® Setup Instructions

LIST OF PARTS AND THEIR PURPOSE

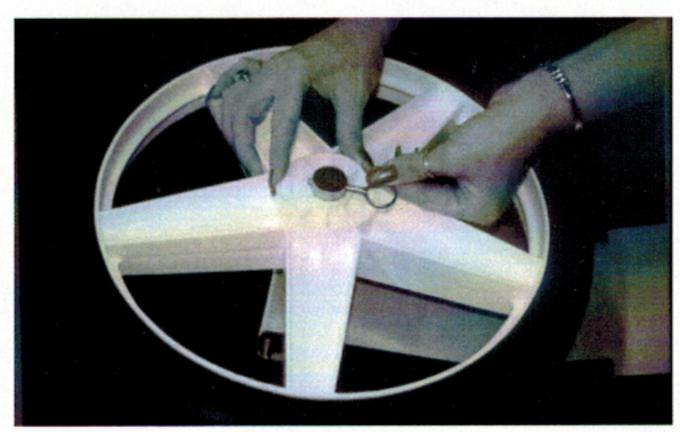
- Qty PARTS AND DESCRIPTION (Please Read This Carefully Before Setting Up Your New Porta-Dolly III)
- 4 Porta-Dolly Sides. Anodized aluminum The 2 long sides with the axles are the bottom Porta-Dolly sides.
- 2 Polycarbon Rustproof Wheels 16" (41cm) + puncture proof semi pneumatic tires. Holds to 175 pounds (80 kg) of gear incl motor.
- 2 Lock Pins With Large Loop At Top (Stainless steel) used to retain wheels at end of each Axle.
- Wing Nuts + 4 Washers + 4 Bolts (Stainless steel) to tighten adjustable top side to bottom side.

## FIRST, COMPLETELY ASSEMBLE YOUR PORTA-BOTE ....

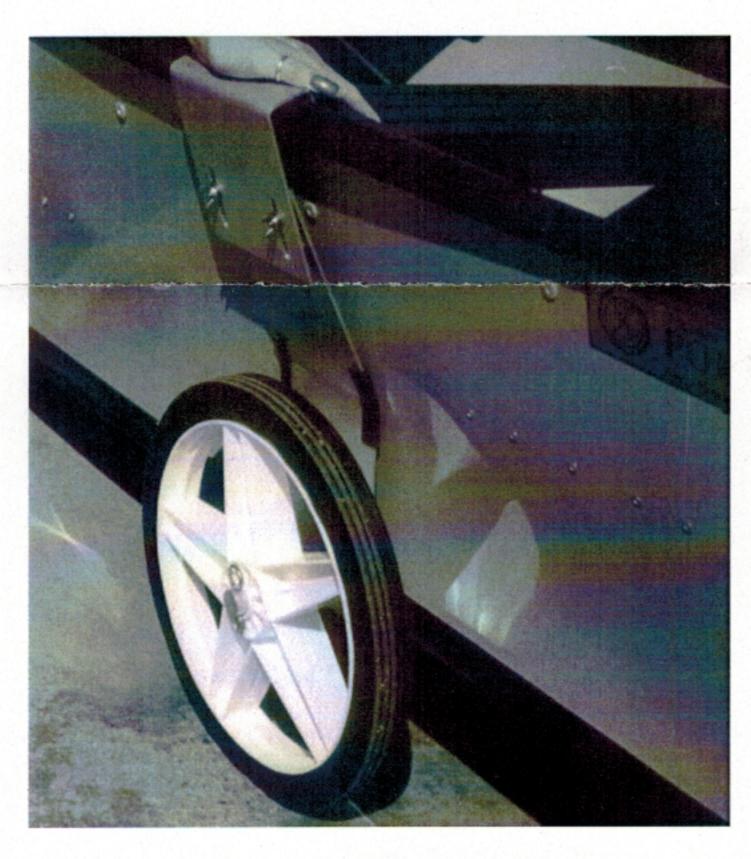
Then, assemble Dolly. 1) Insert a stainless steel bolt through each of the 2 holes of the bottom Porta-Dolly side and through each of the 2 vertical slots in the top Dolly side. After inserting each bolt through both sides, place a washer on each bolt. Then insert a wing nut. Wingnuts should be tightened only slightly so that the top sides can easily be adjusted up and down when placed over the top after placing under the bottom of the hull tubing.



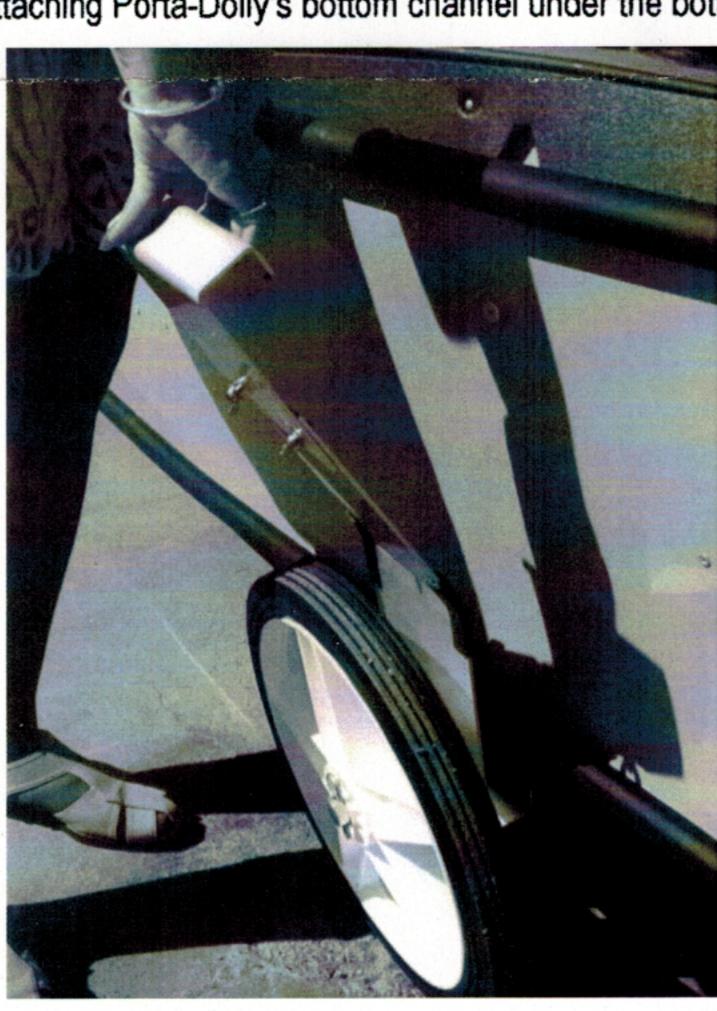
2) Insert wheel hub into axle of Porta-Dolly. Insert a lock pin through the hole in axle. Make sure large loop of pin is facing "up" toward top of dolly.



3) Place one side of Porta-Dolly next to side of Porta-Bote just behind the oarlock socket. Boat should be empty of gear. Lift side of boat up with one hand while attaching Porta-Dolly's bottom channel under the bottom tubing. 4) When bottom Porta-Dolly channel is **securely** set in place under the bottom tubing, bring forward the top Porta-Dolly channel and then press it down **firmly** over the top tubing. Make sure the top channel lies flat and snug over tubing. Now, tighten wing nuts to lock in place. Repeat same installation steps on the other side.



5) Where to "mark" the spot to place the Dolly next time? Actual placement depends on how the weight of gear is distributed in empty boat. The more weight in rear, the farther back should you place the Dolly. Behind oarlock shown here usually works well with an outboard placed behind rear seat. Use an indelible waterproof pen to mark a spot on the hull as a guide for future attachment.





## 6) IMPORTANT- HOW TO PULL IN DEEP SAND OR VERY UNEVEN TERRAIN:

Attach a long rope to each axle. Slowly pull the Porta-Dolly with this rope. Just rest your hand on the bow (front) of the boat to help guide it. By gently pulling on the Porta-Dolly's axles rather than the boat you will have more control in thick sand, deep mud or uneven terrain. The dolly will not tend to pull away from the hull. Don't try to rotate/turn the boat when standing perfectly still in deep sand, etc. As long as you move forward slowly you can turn easily.